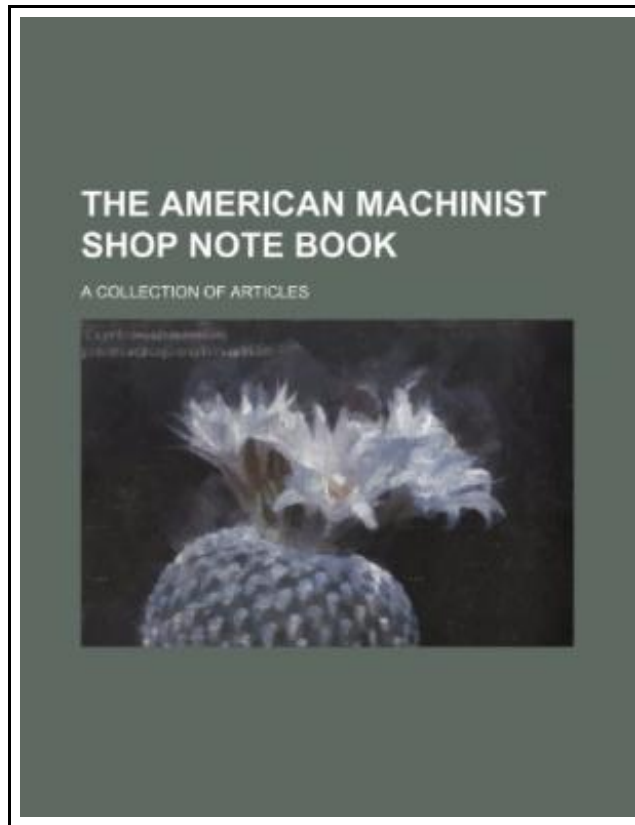


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Rarebooksclub.com, United States, 2012. Paperback. Book Condition: New. 246 x 189 mm. Language: English . Brand New Book ***** Print on Demand *****.This historic book may have numerous typos and missing text. Purchasers can download a free scanned copy of the original book (without typos) from the publisher. Not indexed. Not illustrated. 1919 Excerpt: .of the work. SECTION VII PLANER AND SHAPER REPAIRING OLD PLANING MACHINES I Was given a free-hand in overhauling a dozen old planing machines which had been in service from ten to thirty years and made by various manufacturers. They ranged from 20 in. to 36 in., in size. I found the T-slots and stop-pinholes badly worn and after measuring both on all the machines, I decided to make them uniform in order to interchange stops, studs, bolts, angle, squaring plates, etc. Securely clamping an electric end milling attachment to the rail head having the largest T-slots I procured a cutter that would just clean up the bottom, top and sides of the lower portion of the T-slots, leaving the sides of the upper portion to be planed later. I then threaded a 1-in. rod a little longer than the longest table, drilled and tapped the front end of each table to a tight fit for the feed screw, and then bushed and tapped an old 12-in. flanged pulley to fit the screw. I clamped a big angle plate on the floor, far enough ahead to clear, with a hole in line with feed screw. I next mounted a 6-in. pulley on an electric portable drilling machine spindle, and clamped the drilling machine to the floor with the pulley in line. I rigged up a wooden horse to support the screw when extended. With the planing machine drive and reverse belts off, and after a few...



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